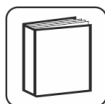






TECHNICAL INFORMATION

FOR PROFESSIONAL USE ONLY

SPEC HV POLYESTER PUTTY	
PRODUCTS	
SPEC HV – Industrial polyester putty Hardener for the putty	
PRODUCT DESCRIPTION	
High quality polyester putty with 30 minutes life time extension. Dedicated for large surfaces and working conditions in high temperatures. Ideal for railway wagons, buses, containers etc. The texture of the putty was designed to be easily applied and stay in place even after a thick layer application. Moreover, after hardening, the product has the right flexibility and is easy to work with. The putty has very good adhesion to various surfaces. <ul style="list-style-type: none"> • Extended life time. Up to 30 minutes. • Very good adhesion to metal. • Easy to mix and apply • Good sanding quality • Perfectly smooth surface after sanding 	
COLOUR: white	
GLOSS GRADE: matt	
DENSITY: 1,81 kg /l	

VOLATILE ORGANIC COMPOUNDS
VOC for the mixture = 105 [g/l] The share of VOC is below 250 g/l. These products meet the EU directive (2004/42/EC) that sets the VOC value for its category (IIB), at 250 g/l.
SUBSTRATES AND PREPARATION
The product has very good adhesion to various substrates. It can be applied over: <ul style="list-style-type: none"> • Bare steel and aluminum after flatting and degreasing. • Zinc coated, galvanized steel after flatting and degreasing. • Sanded glass fibre (GFK/GRP), polyester putties, acrylic and epoxy primers and existing coatings in good condition. We <u>recommend</u> sandpaper with gradations: P80÷P120. Caution: Do not apply the putty directly on the reactive primers, 1K acrylic and nitrocellulose products.

APPLICATION			
	USE Soft sanding polyester putty for large surfaces.		 SANDING Coarse sanding (dry): P80÷P120. Finishing sanding (dry): P120÷P320.
	MIXING RATIO BY WEIGHT		
	Putty 100 Hardener 2		HARDENING TIME 2,5÷3,0 hours at 20°C. Temperature below 20°C significantly increases the hardening time.
	Stir thoroughly until achieving homogenous paste. Be careful not to create air inclusions.		
	LAYER THICKNESS Putty can be applied in several thin coats. After each of them the product should cure. Sand the putty before applying each new layer. Pot life: 30 minutes at 20°C.		

FURTHER WORKS
Polyester putties can be over coated with: <ul style="list-style-type: none"> • 2K polyester putties. • 2K polyester spray putties. • 2K acrylic primers. • 2K epoxy primers.

GENERAL NOTES

- Excessive amount of hardener will cause problems with bleaching of the topcoat!
- Use the efficient personal protection equipment during the 2K products application. Protect the eyes and the respiratory system
- The rooms should be well ventilated.
- Tools should be washed directly after application.

Caution: To maintain safety, always follow the instructions given in the MSDS for the products.

STORAGE

Store the product components between 15 to 25 °C in a sealed container, in dry and cool places, away from fire and heat sources, as well as direct sunlight.

- Note:**
1. Close the container after use.
 2. Protect the hardener from frost and dampness

- Caution:**
1. Close the containers immediately after application
 2. Protect the hardener from overheating!

WARRANTY PERIOD

SPEC HV Polyester Putty	-12 months from the production date.
Hardener for the Putty	-18 months from the production date.

PRODUCTS	ART. NO.
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SPEC HV Polyester Putty	7116 (4,5 kg)
Hardener for the Putty	

Important Information:

The information contained in this document corresponds to our present knowledge and is a guide to our products and their uses. Read all directions and warnings prior to using Troton products - Safety Data Sheets can be found online at www.troton.com.pl or will be sent according to your request: troton@troton.com.pl

Technical Information: The technical information, recommendations and other statements contained in this document are based upon tests or experience that Troton believes are reliable, but the accuracy or completeness of such information is not guaranteed. Many factors beyond Troton’s control and uniquely within user’s knowledge and control can affect the use and performance of a Troton product in a particular application. Given the variety of factors that can affect the use and performance of a Troton product, user is solely responsible for evaluating the Troton product and determining whether it is fit for a particular purpose and suitable for user’s method of application.

Limitation of Liability: Except where prohibited by law, Troton will not be liable for any loss or damage arising from the Troton product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted, including warranty, contract, negligence or strict liability.

If used as instructed, this product is designed to comply with the European Volatile Organic Compound (VOC) Emission Standard for Automotive Refinish Coatings. Confirm compliance with your country, state and local air quality rules before use. The data on this sheet represent typical values. Since application variables are a major factor in product performance, this information should serve only as a general guide. Troton assumes no obligation or liability for use of this information.

TROTON Sp. z o.o.
Ząbrowo, Poland