

TECHNICAL INFORMATION

FOR PROFESSIONAL USE ONLY

BRAYT
i11
POLISHING COMPOUND
>silicone free<



PRODUCT DESCRIPTION

BRAYT i11 it's polishing compound dedicated to PE and PU lacquers and aqueous lacquers, for use in furniture industry. Easy to use, ensures the surface in perfect condition, without hidden defects and false shine. Allow to quickly remove sanding traces. Because of high quality polishing minerals it's enable to obtain high gloss without excessive heating of the surface. Doesn't contain wax fillers or silicone.

PHYSICAL AND CHEMICAL PROPERTIES

Capacity:	1 kg ; 4,5 kg
Density:	approx. 1,23 g/cm ³
Color:	white
Cut level:	9/10
Gloss level:	6/10
Application:	manual work, mechanical work (rotary machine)

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USAGE

- Remove surface defects with P800 to P1000 sanding paper (depending on the surface hardness). For hard gelcoats and dark colors it's recommended to use P1200 to P2000 grit sanding paper. The basic rule is to make the finishing with the highest grit of sanding paper, so the polishing process will be shortened to maximum with very good quality of surface.
- Wash the surface to be treated
- Polish using rotary polishing machine with adjustable speed.
- Apply polishing compound on the surface or polishing pad (polishing wool or hard polishing foam).
- Spread compound on the surface with min. RPM (800 – 1000 RPM).
- Polish until color and consistency of compound will be changed.
- Slowly increase the speed to max. 1800 RPM and polish the surface with light pressure.
- Polish until remove the scratches and getting perfect shine.
- Remove the compound residue with clean microfiber cloth.

RECOMMENDED POLISHING PADS

BRAYT polishing foam „PROFI” white
BRAYT polishing wool „D” yellow

STORAGE

Product works best when its temperature is 15 – 25°C.
Store in close sealed container in temperature 0 - 45°C.

EXPIRY DATE

24 months from production date.

All information are based upon the precise laboratory studies and many years of experience. The good market position does not release us from the constant supervision of our products quality. However we are not responsible for the final effects of the improper storage or application of our products, as well as for work inconsistent with the good craft practice.

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