
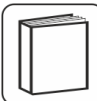

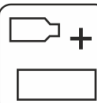





TECHNICAL INFORMATION

FOR PROFESSIONAL USE ONLY

<p>EXTRA POLYESTER PUTTY</p>	
PRODUCTS	
EXTRA – soft filling polyester putty Hardener for polyester putty	
PRODUCT DESCRIPTION	
<p>High quality soft sanding polyester putty for car repairs:</p> <ul style="list-style-type: none"> • Creamy texture. • High hardness with good flexibility. • Very soft sanding. 	
<p>COLOUR: beige</p>	
<p>GLOSS GRADE: matt</p>	
<p>DENSITY: 1,65 (+/- 0,03) kg/l</p>	

VOLATILE ORGANIC COMPOUNDS	
VOC for the mixture = 28 [g/l] This product meets the EU directive (2004/42/EC/II B) that sets the VOC value for its category (b), at 250 g/l.	
SURFACE PREPARATION	
<p>The product has very good adhesion to various surfaces. It can be applied over:</p> <ul style="list-style-type: none"> • Bare steel and aluminum after flattening and degreasing. • Zinc coated steel after flattening and degreasing. • Sanded glass fibre (GFK/GRP), polyester putties, acrylic and epoxy primers and existing coatings in good condition. 	<p>We recommend sandpaper with gradations: P80÷P120.</p> <p>Caution: Do not apply the putty directly on the reactive primers, 1K acrylic and nitrocellulose products.</p>

APPLICATION PROCESS			
	USE		NUMBER OF LAYERS
	Soft sanding polyester putty for quick car repairs.		Putty can be applied in several thin coats. After each of them the product should be cured. Do not exceed the thickness of 5 mm. Pot life is 5÷6 minutes at 20°C.
	MIXING RATIO		HARDENING TIME
	by weight Putty 100 parts Hardener 2 parts Stir thoroughly until achieving homogenous paste. Be careful not to create air inclusions.		16÷26 minutes at 20°C. Temperature below 20°C significantly increases the hardening time.
	SANDING		IR DRYING
	Coarse sanding (dry): P80÷P120. Finishing sanding (dry): P120÷P240.		5÷7 minutes of short waves, depending on the layer thickness and the type of radiator. Do not exceed 60°C. Use as recommended by the equipment manufacturer. Wait about 5 minutes before starting the heater drying.

FURTHER WORK
<p>Polyester putties can be over coated with:</p> <ul style="list-style-type: none"> • 2K polyester putties. • 2K polyester spray fillers. • 2K acrylic primers. • 2K epoxy primers.

GENERAL NOTES
<ul style="list-style-type: none"> • Excessive amount of hardener will cause problems with bleaching of the topcoat! • When working with 2K products, it is recommended to use personal protection equipment. Protect the eyes and respiratory system. • The rooms should be well ventilated. • Clean the guns and equipment immediately after use. <p>Caution: To maintain safety, always follow the instructions given in the MSDS for the products.</p>

STORAGE

Store the product components between 15 to 25°C in a sealed container, in dry and cool places, away from fire and heat sources, as well as direct sunlight.

Note:

1. Close the containers immediately after application.
2. Protect the hardener from overheating!

WARRANTY PERIOD

EXTRA Polyester putty	– 12 months from the date of production
Hardener for polyester putty	– 18 months from the date of production

PRODUCT**ART. No.**

EXTRA Polyester putty	2443; 1737 (1000ml; 500ml)
Hardener for polyester putty	

LIMITATION OF LIABILITY

The information contained in the TDS is up-to-date and correct on the day the information is released.

Because TROTON can not control or predict the conditions under which a product will be used, each user should review information in the specific context of the intended usage. To the maximum extent permitted by applicable law, TROTON shall not be liable for damages of any kind arising from the use or reliance on information contained in this TDS.

Given the variety of factors that can affect the usage and application of the TROTON product, some of which are only within the user's knowledge and control range, it is essential that the user evaluate the TROTON product to determine if the product is fit for a particular purpose and whether the product is suitable for the user's usage.

Under no circumstances shall TROTON be liable to the user or any third party for any indirect, derivative, incidental, special or punitive damages, including loss of profits resulting from the use of products manufactured by TROTON and / or TROTON's services.

All information are based upon the precise laboratory studies and many years of experience. The good market position does not release us from the constant supervision of our products quality. However, we are not responsible for the final effects of the improper storage or application of our products, as well as for work inconsistent with the good craft practice.

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