


## TECHNICAL INFORMATION

FOR PROFESSIONAL USE ONLY

<p><b>1K CLEAR COAT</b> SPRAY ACRYL</p>	
<p><b>PRODUCT DESCRIPTION</b></p>	
<p>One-component clearcoat spray made from high quality acrylic resin. This product allows to get a quick-drying, highly durable coating resistant to weather conditions.</p>	

PHYSICAL AND CHEMICAL PROPERTIES	
<b>COLOUR:</b>	colourless
<b>GLOSS GRADE:</b>	matt
<b>CAPACITY:</b>	400 ml
<b>YIELD:</b>	1 – 2 m <sup>2</sup> / 400 ml
<b>RESIN:</b>	Pure Acrylic Resin
<b>SOLIDS:</b>	10 – 25 % (m/m)
<b>VOC:</b>	650 g./l. (appr.)
<b>DENSITY:</b>	0.85 – 0.95 kg./l.
<b>THINNER:</b>	Acetone
<b>OPACITY:</b>	1 to 2 layers (depending on the film thickness)
<b>FILM THICKNESS:</b>	50 to 100 µm wet (depending on the wanted structure)
<b>DRYING TIME</b> in 20°C*:	
• dust dry:	5 – 8 min. (appr.)
• tack free:	60 min. (appr.)
• hard dry:	24 hours (appr.)
*drying time depends on the temperature, humidity and thickness of the coating.	

VOLATILE ORGANIC COMPOUNDS
VOC=650 [g/l].
This product satisfies requirements of the European Union Directive (2004/42/WE), which for this product category (B/5) gives the limit value of content of volatile matter at the level of 840 [g/l] of the ready-for-use product.

APPLICATION
<ul style="list-style-type: none"> <li>Clean the surface carefully, dry and degrease.</li> <li>Cover the parts which should not be painted.</li> <li>Shake before using for 2 – 3 minutes and try it on cardboard.</li> <li>Spray paint on the surface from a distance of approx. 25 cm.</li> <li>Spray one or two thin layers (as needed).</li> <li>After use clean aerosol's outlets – hold down aerosol's valve, push the bottom and release contents for 5 seconds.</li> </ul>
<b>Caution:</b> To maintain safety, always follow the instructions given in the Safety Data Sheet for the given product.

STORAGE
Store the product components in a sealed container, in dry and cool places, away from fire and heat sources, as well as direct sunlight.

WARRANTY PERIOD	
1K CLEAR COAT	- 3 years from the date of production

PRODUCT	Art. No.
1K CLEAR COAT	300005995 (400 ml)

**Important Information:** The information contained in this document corresponds to our present knowledge and is a guide to our products and their uses. Read all directions and warnings prior to using Troton products - Safety Data Sheets can be found online at [www.troton.com.pl](http://www.troton.com.pl) or will be sent according to your request: [troton@troton.com.pl](mailto:troton@troton.com.pl)

**Technical Information:** The technical information, recommendations and other statements contained in this document are based upon tests or experience that Troton believes are reliable, but the accuracy or completeness of such information is not guaranteed. Many factors beyond Troton's control and uniquely within user's knowledge and control can affect the use and performance of a Troton product in a particular application. Given the variety of factors that can affect the use and performance of a Troton product, user is solely responsible for evaluating the Troton product and determining whether it is fit for a particular purpose and suitable for user's method of application.

**Limitation of Liability:** Except where prohibited by law, Troton will not be liable for any loss or damage arising from the Troton product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted, including warranty, contract, negligence or strict liability.

If used as instructed, this product is designed to comply with the European Volatile Organic Compound (VOC) Emission Standard for Automotive Refinish Coatings. Confirm compliance with your country, state and local air quality rules before use. The data on this sheet represent typical values. Since application variables are a major factor in product performance, this information should serve only as a general guide. Troton assumes no obligation or liability for use of this information.

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