

TECHNICAL INFORMATION

FOR PROFESSIONAL USE ONLY

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| <p>PRIMER 1K SPRAY ACRYL</p> | |
| <p>PRODUCT DESCRIPTION</p> <p>High quality, one-component acrylic primer of fast drying time; used to prepare base for lacquering operations on car body parts, appropriate as primer for application of all lacquers, easy wet and dry sanding and very efficient.</p> | |

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| PHYSICAL AND CHEMICAL PROPERTIES |
| <p>COLOUR: grey</p> <p>GLOSS GRADE: mat</p> <p>CAPACITY: 400 ml</p> <p>EFFICIENCY: 1,25 – 1,75 m²/ 400 ml</p> <p>DRYING TIME in 20°C*:</p> <ul style="list-style-type: none"> • dust dry: after 5 – 10 minutes • not adhesive: after 20 - 30 minutes • hard: after 24 hours <p>*drying time depends on the temperature, humidity and thickness of the coating.</p> |
| VOLATILE ORGANIC COMPOUNDS |
| <p>VOC =640 [g/l].</p> <p>This product satisfies requirements of the European Union Directive (2004/42/WE), which for this product category (B/5) gives the limit value of content of volatile matter at the level of 840 [g/l] of the ready-for-use product.</p> |
| SUBSTRATES AND PREPARATION THE SURFACE |
| <p>Product suitable for application on processed and unprocessed wooden, metallic, glass, stone and plastic surfaces. Covered surface should be clean, dry and degreased. Old lacquer and rust loose pieces should be removed, and the surface should be grinded. In case of plastic, it is recommended to heat the element to 50°C before lacquering, which facilitates removing of silicone compounds from its surface.</p> |
| APPLICATION |
| <ul style="list-style-type: none"> • Best use temperature 15÷25 °C • Shake before using for 2 minutes and try it on cardboard. • During lacquering hold aerosol in 25÷30 cm distance for metal surface. • Apply lacquer in few thin layers, in time intervals not longer than 5 – 10 minutes. Before applying of next layer shake the container again. • After use clean aerosol's outlets – hold down aerosol's valve, push the bottom and release contents for 5 seconds. <p>Caution: To maintain safety, always follow the instructions given in the Safety Data Sheet for the given product</p> |
| STORAGE |
| <p>Store the product components in a sealed container, in dry and cool places, away from fire and heat sources, as well as direct sunlight.</p> |
| WARRANTY PERIOD |
| <p>MF PRIMER 1K - 3 years from the date of production</p> |

| PRODUCT | Art. No. |
|--------------|-------------------|
| MF PRIMER 1K | 300002319 (400ml) |

Important Information: The information contained in this document corresponds to our present knowledge and is a guide to our products and their uses. Read all directions and warnings prior to using Troton products - Safety Data Sheets can be found online at www.troton.com.pl or will be sent according to your request: troton@troton.com.pl

Technical Information: The technical information, recommendations and other statements contained in this document are based upon tests or experience that Troton believes are reliable, but the accuracy or completeness of such information is not guaranteed. Many factors beyond Troton's control and uniquely within user's knowledge and control can affect the use and performance of a Troton product in a particular application. Given the variety of factors that can affect the use and performance of a Troton product, user is solely responsible for evaluating the Troton product and determining whether it is fit for a particular purpose and suitable for user's method of application.

Limitation of Liability: Except where prohibited by law, Troton will not be liable for any loss or damage arising from the Troton product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted, including warranty, contract, negligence or strict liability.

If used as instructed, this product is designed to comply with the European Volatile Organic Compound (VOC) Emission Standard for Automotive Refinish Coatings. Confirm compliance with your country, state and local air quality rules before use. The data on this sheet represent typical values. Since application variables are a major factor in product performance, this information should serve only as a general guide. Troton assumes no obligation or liability for use of this information.

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