

## TECHNICAL INFORMATION

FOR PROFESSIONAL USE ONLY

### *adds* TROTON SPRAY BUMPER PAINT



#### PRODUCT DESCRIPTION

Bumper paint is a product based on acrylic – and cellulose resins. This product can be used for touching up plastic bumpers and parts. Bumper paint is a fast-drying paint which bonds well. This product can be sprayed directly into all plastic surfaces without using a primer.

#### PHYSICAL AND CHEMICAL PROPERTIES

- Colour: black
- Glass grade: mat
- Capacity: 400 ml
- Efficiency:  $2 \div 3 \text{ m}^2$
- Density:  $\pm 0,750 \text{ kg/l.}$
- Particle size: 10 – 15 micron
- Covering: 2-3 layers

Recommended thickness coat of paint wet: 100  $\mu\text{m}$

Recommended thickness coat of paint dry: 15-25  $\mu\text{m}$

Drying time at room temperature\*:

- dust dry : after 15 minutes
- tack - free : 30 minutes
- completely dry : 1 hour

\*drying time depends on the temperature, humidity and thickness of the coating.

**VOLITARE COMPONENTS CONTENT**

VOC for mixture= 652 [g/l].

The product fulfils the requirements of the European Directive (2004/42/WE), which defines the volatile components content for that products category (cat..B/5) at the level of 840[g/l] for the ready product.

**APPLICATION PROCESS**

- Best processing temperature 15 – 25<sup>0</sup>C.
- Shake before using for 2 minutes and try it on cardboard.
- During lacquering hold aerosol in 25÷30 cm distance from the surface.
- Apply spray thin layer interval max. 5÷10minutes.
- **Clean the spray nozzle after use!** – Holding the can with the valve pointing downward, press the button emptying the content for about 5 seconds.

**Caution:** For safety reasons always comply with information provided in the Material Safety Data Sheet.

**STORAGE**

Store the product components in sealed container, in dry and cool places, away from heat sources, as well as direct sunlight.

**EXPIRY DATE**

3 years from the production date.

All information are based upon the precise laboratory studies and many years of experience. The good market position does not release us from the constant supervision of our products quality. However we are not responsible for the final effects of the improper storage or application of our products, as well as for work inconsistent with the good craft practice.

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