

TECHNICAL INFORMATION

FOR PROFESSIONAL USE ONLY

PLASTIC Polyester Putty



PRODUCTS

PLASTIC – High flexibility polyester putty
Hardener for polyester putty.

PRODUCT DESCRIPTION

2K flexible polyester putty for car repairs. It is especially recommended for repairing plastic panels subjected to vibrations.

- ✓ Shows maximum adhesion to plastic.
- ✓ Exceptionally high flexibility.
- ✓ Good sanding properties.
- ✓ Very smooth surface after sanding.

Color - Dark gray
Gloss Grade – Matt
Density – 1,86 (+/- 0,03) kg/l.

VOLATILE ORGANIC COMPOUNDS

VOC for the mixture = 115 [g/l]

The share of VOC is below 250 g/l. These products meet the EU directive (2004/42/EC/II B) that sets the VOC value for its category (b), at 250 g/l

SURFACE PREPARATION


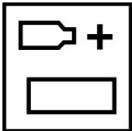

The product has very good adhesion to various plastic surfaces (PP, EPDM, ABS, PC, PPO, PA, RTPU, PBTP, PVC, PUR, PUR soft foam, UP-GF). It can be applied over:



Before applying, it is necessary to clean the surface well with an abrasive needled cloth, degrease with detergent. Wash again with detergent, wash with pure water and dry with air.

Before lacquering process it is recommended to heat the panel up to 50°C, which will allow to remove the silicone much easier from the surface.

Caution: *Do not apply the putty directly on the reactive primers, 1K acrylic and nitrocellulose products.*

APPLICATION PROCESS

| | |
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|  | USE Flexible polyester putty especially recommended for car body repairs. |
|  | Mixing ratio by weight Putty 100 parts Hardener 2 parts Stir thoroughly until achieving homogenous paste. Be careful not to create air inclusions. |
|  | Layer thickness Putty can be applied in several thin coats. After each of them the product should dry through. Sand the coating before application of next coat. Pot life is 3÷4 minutes at 20°C |

| | |
|---|---|
|  | Hardening time 25÷35 minutes at 20°C. Temperature below 20°C significantly increases the hardening time. |
|  | Sanding Coarse sanding (dry): P80÷P120. Finishing sanding (dry): P120÷P320. |

FURTHER WORK

PLASTIC Polyester putties can be over coated with:

- ✓ 2K acrylic fillers.
- ✓ 2K epoxy fillers.

GENERAL NOTES

- ✓ Excessive amount of hardener will cause problems with bleaching of the topcoat!
- ✓ When working with 2K products, it is recommended to use personal protection equipment. Protect the eyes and respiratory system.
- ✓ Clean the guns and equipment immediately after use.
- ✓ The rooms should be well ventilated.

Caution: *To maintain safety, always follow the instructions given in the MSDS for the products.*

STORAGE

Store the product components between 15 to 25°C in a sealed container, in dry and cool places, away from fire and heat sources, as well as direct sunlight.

Note:

1. Close the container after use.
2. Protect the hardener from frost and dampness

WARRANTY PERIOD

PLASTIC Polyester Putty – 12 months from the Date of Manufacture.
Hardener for polyester body fillers – 18 months from the Date of Manufacture.

Limitation of liability:

The information contained in the TDS is up-to-date and correct on the day the information is released.

Because TROTON can not control or predict the conditions under which a product will be used, each user should review information in the specific context of the intended usage. To the maximum extent permitted by applicable law, TROTON shall not be liable for damages of any kind arising from the use or reliance on information contained in this TDS.

Given the variety of factors that can affect the usage and application of the TROTON product, some of which are only within the user's knowledge and control range, it is essential that the user evaluate the TROTON product to determine if the product is fit for a particular purpose and whether the product is suitable for the user's usage.

Under no circumstances shall TROTON be liable to the user or any third party for any indirect, derivative, incidental, special or punitive damages, including loss of profits resulting from the use of products manufactured by TROTON and / or TROTON's services.

All information is based on meticulous laboratory tests and many years of experience. An established position on the market does not release us from continuous quality control of our products. However, we are not responsible for the final effects of improper storage or use of our products, and for work that is not in line with good craftsmanship.

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