Technical data sheet Update date: 31.08.2023

TECHNICAL INFORMATION

FOR PROFESSIONAL USE ONLY

SPRAY ETCH PRIMER

PRODUCT DESCRIPTION

One-component primer in aerosol with excellent adhesion, recommended as the first coat applied directly to metal (iron, steel, aluminium). The product is also suitable for application on polyester putties. Thanks to the content of zinc phosphate, the primer has very good anti-corrosion properties. It can be over painted with a wide range of other paints as alkyd, cellulose or epoxy based coatings. Note: due to the large number of paint types on the market, it is recommended to perform test spray.

PHYSICAL AND CHEMICAL PROPERTIES

Base: Polyvinyl - butyral resins

Capacity: 400 ml Color: grey matt

Solvents: Acetates, Esters and Ketons

Density: 0,82 g / ml Drying time* dust dry:ca. 15 min tack free: ca.30 min overpaintable: ca 1 hour sandable: ca.1 hour



*Drying time depends on layer thickness, temperature and ventilation.

VOLATILE ORGANIC COMPOUNDS

VOC = 727,4 [g/l]

The product fulfils the requirements of the European Directive (2004/42/WE), which defines the volatile components content for that products category (cat. B/5) at the level of 840[g/l] for the ready product.

USAGE

- For best results, apply at room temperature. The ambient temperature and the temperature of the applied product should be similar.
- Surface must be dry, clean, free from dirt, rust, grease etc.
- Before use, shake the container for approx. 2 3 minutes and test the spray on the cardboard.
- Apply from a distance of approx. 25 cm.
- Apply one or two coats as needed.
- Sand the layer lightly for the best adhesion of the next layer.
- After use, to clean the nozzle and prevent blockage, hold the can upside down and spray until only gas is released.

<u>Caution:</u> For safety reasons always comply with information provided in the Material Safety Data Sheet.

STORAGE

Store the product in sealed container, in dry and cool places, away from heat sources, as well as direct sunlight.

WARRANTY PERIOD

3 years from the date of production

5 years from the date of production	
PRODUCT	ART. NR
addsTROTON ETCH PRIMER 400 ml	300010291

LIMITATION OF LIABILITY

The information contained in this TDS sheet is up-to-date and correct on the day the information is released.

Because TROTON cannot control or predict the conditions under which a product will be used, each user should review the information in the specific context of the intended usage. To the maximum extent permitted by applicable law, TROTON shall not be liable for damages of any kind arising from the use or reliance on information contained in this TDS.

Given the variety of factors that can affect the usage and application of the TROTON product, some of which are only within the user's knowledge and control range, it is essential that the user evaluate the TROTON product to determine if the product is fit for a particular purpose and whether the product is suitable for the user's usage.

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TROTON Sp. z o.o. Ząbrowo, Poland.