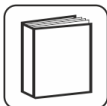
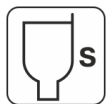
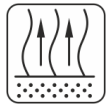
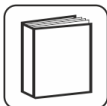
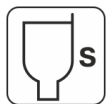
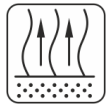
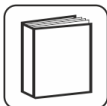
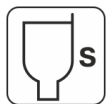
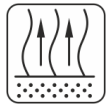


TECHNICAL DATA SHEET

FOR PROFESSIONAL USE ONLY

C38 VHS 2:1 2K URETHANE CLEARCOAT																																														
PRODUCTS C38 2K Urethane Clearcoat VHS 2:1 Hardener MEDIUM 1:2 for 2K Urethane Clearcoat VHS C38 Hardener FAST 1:2 for 2K Urethane Clearcoat VHS C38 Hardener SLOW 1:2 for 2K Urethane Clearcoat VHS C38 Urethane Reducer MASTER																																														
PRODUCT DESCRIPTION C38 VHS 2:1 combines fast drying time (3 hours at 60°F touchh dry) with long pot life, which allows the application on small elements as well as the overall painting of car bodies. Features very high solids content (> 55%), excellent flow with no tendency to run, very good overspray absorption, high gloss and excellent depth.																																														
COLOR: transparent GLOSS GRADE: very high gloss																																														
VOLATILE ORGANIC COMPOUNDS VOC for the mixture 2:1 with 5% of reducer = 405 [g/l] – 3,38 [lb/gal]																																														
SURFACE PREPARATION Urethane clearcoats can be applied over: - Basecoats. - Properly cleaned and sanded OEM finishes. For application over recommended basecoat system: - Allow basecoats sufficient dry times. - Over OEM sand finish dull with P800 or gray scuff pad.																																														
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PRODUCT EFFICIENCY

1 liter of mixture is enough to cover 10 m², yielding a dry film thickness of 60 µm (2.36 mils).

POLISHING AND REMOVING IMPURITY INCLUSIONS

Usually polishing is unnecessary, as the C38 VHS 2K Clearcoat 2:1 gives the surface a perfect look immediately after application. However, if some dirt inclusions appear, we recommend removing them and then polishing the surface with an abrasive compound.

GENERAL NOTES

- Do not exceed recommended doses of hardener!
- Best results achieved at room temperature. The ambient temperature and the temperature of the used product should be the same.
- When working with 2K products, it is recommended to use personal protective equipment. Protect the eyes and the respiratory system.
- The rooms should be well ventilated.
- Clean the guns and equipment immediately after use.

Caution: To maintain safety, always follow the instructions given in the MSDS for the product.

STORAGE

Store the product components between 59 to 77°F (15 to 25°C), in a sealed container, in dry and cool places, away from fire and heat sources, as well as direct sunlight.

Caution:

1. Close the containers immediately after application.
2. Protect hardener against freeze and humidity!

WARRANTY PERIOD

C38 2K Urethane Clearcoat VHS 2:1	– 24 months from the date of production
Hardener MEDIUM 1:2 for 2K Urethane Clearcoat VHS C38	– 12 months from the date of production
Hardener FAST 1:2 for 2K Urethane Clearcoat VHS C38	– 12 months from the date of production
Urethane Reducer MASTER	– 24 months from the date of production

PRODUCTS	ART. No.
C38 2K Urethane Clearcoat VHS 2:1	15638; 15639 (1l; 5l)
Hardener MEDIUM 1:2 for 2K Urethane Clearcoat VHS C38	15640; 15641 (0,5l; 2,5l)
Hardener FAST 1:2 for 2K Urethane Clearcoat VHS C38	15642; 15643 (0,5l; 2,5l)
Hardener SLOW 1:2 for 2K Urethane Clearcoat VHS C38	15644; 15645 (0,5l; 2,5l)
Urethane Reducer MASTER	Medium - 300010232; 300009053 (1l; 5l) Fast- 15305; 13414 (1l; 5l) Slow- 15306; 15307 (1l; 5l)

LIMITATION OF LIABILITY

The information contained in the TDS is up-to-date and correct on the day the information is released.

Because TROTON can not control or predict the conditions under which a product will be used, each user should review information in the specific context of the intended usage. To the maximum extent permitted by applicable law, TROTON shall not be liable for damages of any kind arising from the use or reliance on information contained in this TDS.

Given the variety of factors that can affect the usage and application of the TROTON product, some of which are only within the user's knowledge and control range, it is essential that the user evaluate the TROTON product to determine if the product is fit for a particular purpose and whether the product is suitable for the user's usage.

Under no circumstances shall TROTON be liable to the user or any third party for any indirect, derivative, incidental, special or punitive damages, including loss of profits resulting from the use of products manufactured by TROTON and / or TROTON's services.

All information are based upon the precise laboratory studies and many years of experience. The good market position does not release us from the constant supervision of our products quality. However, we are not responsible for the final effects of the improper storage or application of our products, as well as for work inconsistent with the good craft practice.

TROTON Sp. z o.o.
Ząbrowo, Poland.